		Revisions						
Issue	Date	Note						DATASHEET
2	07/07/2023	See GTXPDC/808						
1.	Mechanical Cable Reten Durability Fixing Metho	tion	Equal to breaking strain 500 mating cycles Crimp	[:] cable				
2.	Environme RoHS Comp Temperature	liant	Yes -65 to +165 degrees C					
3.	Electrical Dielectric Wi Impedance Interface Fre Working Vol	equency	750 Volts RMS Maximum 75 ohms 12 GHz 2500 Volts RMS Maximu		Ø8.25		37.45 Ref	

						Author	РЈР	
			Unless otherwise specified tolerances		Drawn by	РЈР		
			$0.5-5 = \pm 0.2$ >5-30 = ±0.4		עות <i>א</i> זבאו	Drawing date	18/11/2019	
5 Ferrule	Brass	Nickel	>30-120 = ±0.6 >120-315 = ±1.0			Checked by	СВВ	
4 Dielectric	PTFE	White	>315-1000 = ±1.6 Angles = ±5°			Checked date	22/11/2019	
3 Coupling Nut	Brass	Nickel	Units = mm			Scale	Not to scale	
2 Pin	Beryllium Copper	Gold	This document is the confidential	Part Number	2315-3300-C06X-Z			
1 Body	Brass	Nickel	property of Gigatronix Limited and may not be copied, reproduced or transmitted to any third party	Title: 1.0/2.3 DIN Crimp Plug, Ball Lock Coupling Nut, Canare L-3.3CUHD				
Description	Material	Finish	without written authorisation.					

		Revisions				
Issue Date		Note				
2	07/07/2023	See GTXPDC/808				

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ASSEMBLY INSTRUCTIONS

Assembly Instructions:

1) Slide the ferrule onto the cable and strip the cable to the dimensions as shown, taking care not to nick the centre conductor or braid



2) Crimp the pin onto the centre core and slide the pin into the body until it captivates, ensuring that the cable braid is on the outside of the connector mandril

3) Slide the ferrule forward and crimp



Crimp Die Sizes: 5.87mm Hex., 1.16mm sq.

Strip Dimensions:

A=8.9mm, B=2.3mm, C=2.9mm



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				$0.5-5 = \pm 0.2$ >5-30 = ± 0.4	(Ulgatronix	עות∧זל <i>בא</i> ו	Drawing date	18/11/2019	
5	Ferrule	Brass	Nickel	>30-120 = ±0.6 >120-315 = ±1.0			Checked by	СВВ	
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3	Coupling Nut	Brass	Nickel	Units = mm			Scale	Not to scale	
2	Pin	Beryllium Copper	Gold	This document is the confidential	Part Number 2315-3300-C06X-Z				
1	Body	Brass	Nickel	property of Gigatronix Limited and may not be copied, reproduced or transmitted to any third party	Title : 1.0/2.3	0/2.3 DIN Crimp Plug, Ball Lock Coupling Nut, Canare L-3.3CUHD			
	Description	Material	Finish	without written authorisation.					