Revisions			
Issue	Date	Note	
2	24/04/2023	See note GTXPDC/738	

# **DATASHEET**



### 1. Mechanical

50 mating cycles Durability

Mating Torque 1.4 to 1.7Nm (12-15 in-lbs)

#### 2. Environmental

**RoHS Compliant** 

Temperature Range

#### 3. Electrical

Dielectric Withstanding

Impedance

Interface Frequency

Working Voltage

65 to +165 degrees C

500 Volts RMS Maximum

75 ohms

3 GHz

250 Volts RMS Maximum



	Description	Material	Finish
1	Body	Brass	Nickel
2	Pin	Brass	Gold
3	Coupling Nut	Brass	Nickel
4	Dielectric	PTFE	White
5	Ferrule	Brass	Nickel

Unless otherwise specified tolerances  $0.5-5 = \pm 0.2$   $>5-30 = \pm 0.4$   $>30-120 = \pm 0.6$   $>120-315 = \pm 1.0$   $>315-1000 = \pm 1.6$  Angles  $= \pm 5^{\circ}$  Units = mm

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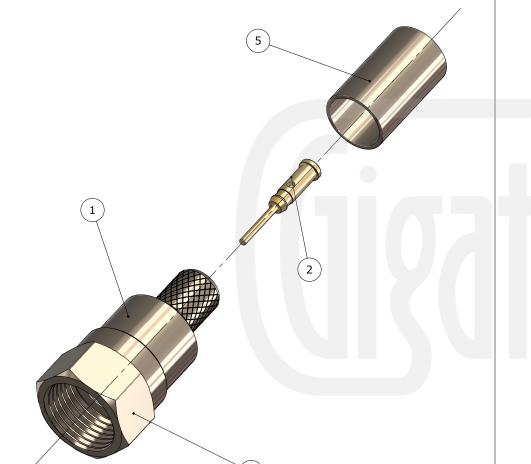
Author	РЈР
Drawn by	РЈР
Drawing date	07/01/2020
Checked by	DB
Checked date	07/01/2020
Scale	Not to scale

**Part Number** | FT15-1505-C06

Title: F Type Crimp Plug, Nickel Plated, Belden 1505A, 4505R

	Revisions		
I	ssue	Date	Note
2		24/04/2023	See note GTXPDC/738

## **ASSEMBLY INSTRUCTIONS**



## **Assembly Instructions:**

1) Slide the ferrule onto the cable and strip the cable to the dimensions as shown, taking care not to nick the centre conductor or braid





2) Crimp the pin onto the centre core and slide the pin into the body until fully located, ensuring that the cable braid is on the outside of the connector mandril

3) Slide the ferrule forward and crimp



**Crimp Die Sizes:** 

6.48mm Hex., 1.69mm Hex.

**Strip Dimensions:** 

A=7.9mm, B=4.0mm, C=4.8mm



4 Die		Brass PTFE Brass Brass Brass	Nickel White Nickel Gold Nickel
4 Die	electric upling Nut	PTFE Brass	White Nickel
4 Die	electric	PTFE	White
5 Fer	rrule	Brass	Nickei
			NI: I I

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