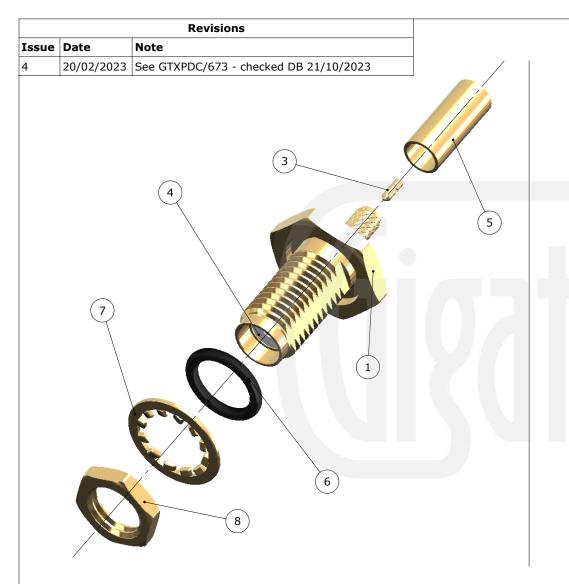
		Revisions							
Issu	e Date Note						DATASHEET		
4	20/02/2023 See GTXPDC/673 - checked DB 21/10/2023								
1	 Mechanical Cable Retention Durability Lock Nut Torque Contact Termination 		qual to breaking strain of cabl 00 mating cycles .9 to 1.1Nm / 8-10 in-lbs older	le					
2	. Environmental			▼	23.15 F	Ref	<u> </u>		
	RoHS Compliant	Y	es						
	Temperature Range	-(55 to +165 degrees C						
3		5	50 Volts RMS Maximum 0 ohms 2.4 GHz 35 Volts RMS Maximum	1 x flat 5.90 A/F-					
8 L	ock Nut	Brass	Gold			Author	РЈР		
7 W	/asher	Phosphor Bronze	Gold	Unless otherwise specified tolerances		• Drawn by	РЈР		
6 0	Ring	Silicone	Black	$0.5-5 = \pm 0.2 \\ >5-30 = \pm 0.4$	(Gigatror	Drawing date	13/05/2015		
5 F	errule	Brass	Gold	>30-120 = ±0.6 >120-315 = ±1.0 >315-1000 = ±1.6		Checked by	DB		
4 D	ielectric	PTFE	White	Angles = $\pm 5^{\circ}$		Checked date	24/05/2018		
3 P	in	Brass	Gold	Units = mm		Scale	4:1		
2 C	ontact	Beryllium Copper	Gold	This document is the confidential	Part Number MA02-3161-C01WF)			
1 B	ody	Brass	Gold	This document is the confidential property of Gigatronix Limited and may not be copied, reproduced or transmitted to any third party	Title: SMA Waterproof Crimp Bulkh	nead Jack, IP68, Gold Plated, RC	G174, LBC100, RG316		
D	escription	Material	Finish	without written authorisation.					



ASSEMBLY INSTRUCTIONS

Assembly Instructions:

1) Slide the ferrule onto the cable and strip the cable to the dimensions as shown, taking care not to nick the centre conductor or braid



2) Solder the pin onto the centre core and slide the pin into the body, ensuring that the cable braid is on the outside of the connector mandril and that the pin is fully located

3) Slide the ferrule forward and crimp



Crimp Die Sizes: 3.25mm Hex., Solder centre core

Strip Dimensions: A=6.0mm, B=4.0mm, C=1.5mm



8	Lock Nut	Brass	Gold				Author	РЈР
7	Washer	Phosphor Bronze	Gold	Unless otherwise specified tolerances 0.5-5 = ±0.2 >5-30 = ±0.4 >30-120 = ±0.6 >120-315 = ±1.0 >315-1000 = ±1.6 Angles = ±5°	(Gigatronix	• • •	Drawn by	РЈР
6	O Ring	Silicone	Black			עותאזלנאו	Drawing date	13/05/2015
5	Ferrule	Brass	Gold			XIIIUIIIX	Checked by	DB
4	Dielectric	PTFE	White				Checked date	24/05/2018
3	Pin	Brass	Gold	Units = mm			Scale	Not to scale
2	Contact	Berllium Copper	Gold	This document is the confidential	Part Number	MA02-3161-C01WP		
1	Body	Brass	Gold	property of Gigatronix Limited and may not be copied, reproduced or transmitted to any third party	Title: SMA Waterproof Crimp Bulkhead Jack, IP68, Gold Plated, RG174, LBC100, RG316			
	Description	Material	Finish	without written authorisation.				