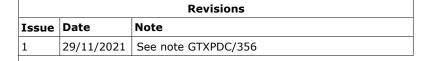
# DATASHEET



### 1. Mechanical

Cable Retention Equal to breaking strain of cable

Durability 500 mating cycles

Mating Torque 0.79 to 1.13Nm (7-10 in-lbs)

### 2. Environmental

RoHS Compliant Yes

Temperature Range -65 to +165 degrees C

## 3. Electrical

Dielectric Withstanding 1000 Volts RMS Maximum

Impedance 50 ohms
Interface Frequency 12.4 GHz

Working Voltage 500 Volts RMS Maximum





	Description	Material	Finish
1	Body	Brass	Nickel
2	Pin	Brass	Gold
3	Dielectric	PTFE	White
4	Coupling Nut	Brass	Nickel
5	Ferrule	Brass	Nickel

Unless otherwise specified tolerances  $0.5-5 = \pm 0.2$   $>5-30 = \pm 0.4$   $>30-120 = \pm 0.6$   $>120-315 = \pm 1.0$   $>315-1000 = \pm 1.6$  Angles =  $\pm 5^{\circ}$  Units = mm

This document is the confidential property of Gigatronix Limited and may not be copied, reproduced or transmitted to any third party without written authorisation.



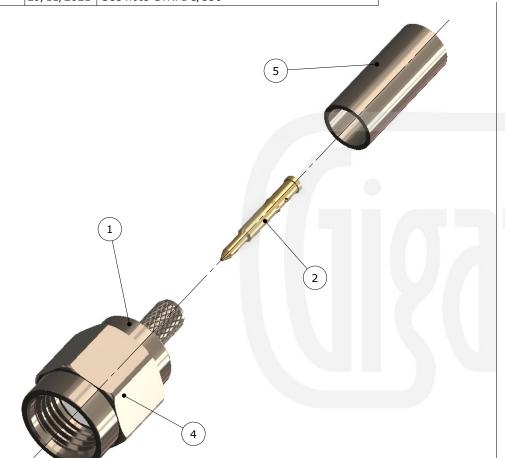
Author	РЈР
Drawn by	РЈР
Drawing date	29/11/2021
Checked by	DB
Checked date	30/11/2021
Scale	Not to scale

Part Number

MA15-3162-C06-3

Title: SMA Crimp Plug, Dual Crimp, Nickel Plated, RD316

Revisions				
Issue Date		Note		
1	29/11/2021	See note GTXPDC/356		



# **ASSEMBLY INSTRUCTIONS**

## **Assembly Instructions**

1) Slide the ferrule onto the cable and strip the cable to the dimensions as shown, taking care not to nick the centre conductor or braid







2) Crimp the pin onto the centre core and slide the pin into the body, ensuring that the cable braid is on the outside of the connector mandril and that the pin is located in accordance with MIL-C-39012 interface dimensional requirements.

3) Slide the ferrule forward and crimp



**Crimp Hex. Sizes:** 3.83mm Hex, 1.00mm Hex

**Strip Dimensions:** 

A=5.0mm, B=1.0mm, C=2.5mm



5 Ferrule Brass Nickel 4 Coupling Nut Brass Nickel 3 Dielectric PTFE White 2 Pin Brass Gold 1 Body Brass Nickel		Description	Material	Finish
4 Coupling Nut Brass Nickel 3 Dielectric PTFE White	1	Body	Brass	Nickel
4 Coupling Nut Brass Nickel	2	Pin	Brass	Gold
	3	Dielectric	PTFE	White
5 Ferrule Brass Nickel	4	Coupling Nut	Brass	Nickel
	5	Ferrule	Brass	Nickel

Unless otherwise specified tolerances  $0.5-5 = \pm 0.2$  $5-30 = \pm 0.4$  $30-120 = \pm 0.6$  $>120-315 = \pm 1.0$  $315-1000 = \pm 1.6$ Angles = ±5° Units = mm

This document is the confidential property of Gigatronix Limited and may not be copied, reproduced or transmitted to any third party without written authorisation.



Author	PJP
Drawn by	РЈР
Drawing date	29/11/2021
Checked by	DB
Checked date	30/11/2021
Scale	Not to scale

**Part Number** | MA15-3162-C06-3

Title: SMA Crimp Plug, Dual Crimp, Nickel Plated, RD316