	Revisions	
Issue	Date	Note
1	20/11/2024	See GTXPDC/1021

1. Mechanical

Cable Retention Equal to breaking strain of cable

Durability 500 mating cycles

Contact Termination Solder Fixing Method Crimp

Mating Torque 0.34 to 0.57Nm (3-5 in-lbs)

2. Environmental

RoHS Compliant Yes

Temperature Range -65 to +165 degrees C

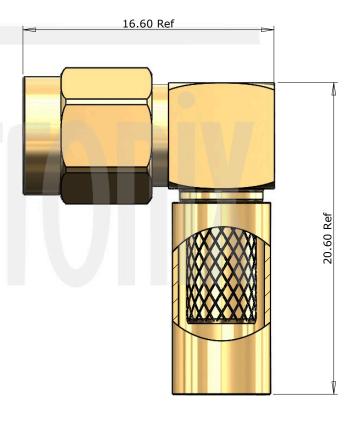
3. Electrical

Dielectric Withstanding 1000 Volts RMS Maximum

Impedance 50 ohms
Interface Frequency 12.4 GHz

Working Voltage 500 Volts RMS Maximum





6	Ferrule	Brass	Gold
5	End Cap	Brass	Gold
4	Dielectric	PTFE	White
3	Contact	Beryllium Copper	Gold
2	Coupling Nut	Brass	Gold
1	Body	Brass	Gold
	Description	Material	Finish

Unless otherwise specified tolerances $0.5-5 = \pm 0.2$ $> 5-30 = \pm 0.4$ $> 30-120 = \pm 0.6$ $> 120-315 = \pm 1.0$ $> 315-1000 = \pm 1.6$ Angles = $\pm 5^{\circ}$ Units = mm

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Author	РЈР
Drawn by	РЈР
Drawing date	20/11/2024
Checked by	DB
Checked date	21/11/2024
Scale	Not to scale

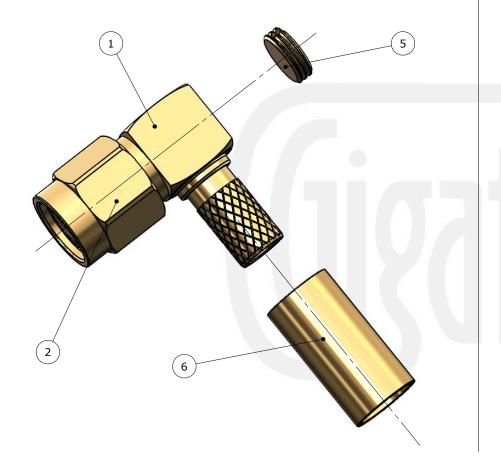
Part Number | M

MA17-0400-C01-R

Title: SMA Reverse Polarity Crimp Right Angle Plug, Gold Plated, RG142, RG223, RG400

	Revisions		
Issue	Date	Note	
1	20/11/2024	See GTXPDC/1021	

ASSEMBLY INSTRUCTIONS



Assembly Instructions

1) Slide the ferrule onto the cable and strip the cable to the dimensions as shown, taking care not to nick the centre conductor or braid.



2) Insert the cable into the body, ensuring that the cable braid is on the outside of the connector mandril and that the centre core locates in the internal mounting post.

3) Slide the ferrule forward and crimp. Solder the centre core of the cable to the mounting post and fit the end cap.



Crimp Die Sizes:

5.41mm Hex., Solder centre core

Strip Dimensions:

A=8.0mm, B=3.0mm, C=2.5mm



	Description	Material	Finish
1	Body	Brass	Gold
2	Coupling Nut	Brass	Gold
3	Contact	Beryllium Copper	Gold
4	Dielectric	PTFE	White
5	End Cap	Brass	Gold
6	Ferrule	Brass	Gold

Unless otherwise specified tolerances $0.5-5 = \pm 0.2$ $>5-30 = \pm 0.4$ >30-120 = ±0.6 >120-315 = ±1.0 $315-1000 = \pm 1.6$ Angles = ±5° Units = mm

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Part Number | MA17-0400-C01-R

Title: SMA Reverse Polarity Crimp Right Angle Plug, Gold Plated, RG142, RG223, RG400