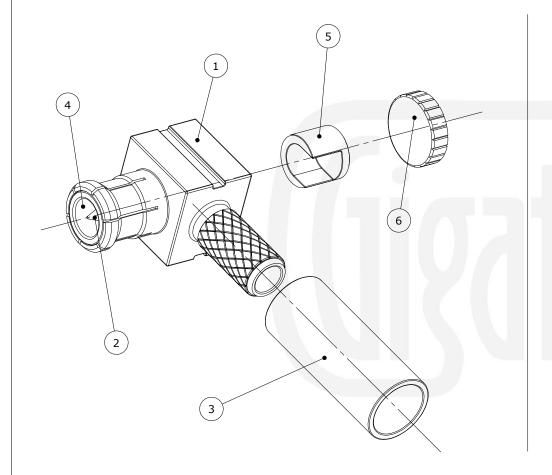
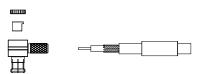
## **ASSEMBLY VIEW**

	Revisions				
Issue	Date	Note			
3	03/05/2018	See note 455648317			



## **Assembly Instructions**

1) Slide the ferrule onto the cable and strip the cable to the dimensions as shown, taking care not to nick the centre conductor or braid.



2) Insert the cable into the body, ensuring that the cable braid is on the outside of the connector mandril and that the centre core locates in the internal mounting post.

3) Slide the ferrule forward and crimp. Solder the centre core of the cable to the mounting post and fit the insulator and end cap.

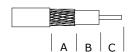


## **Crimp Hex. Sizes:**

3.25mm Hex, Solder centre core

## **Strip Dimensions:**

A=5.5mm, B=2.2mm, C=1.3mm



	Description	Material	Finish
1	Body	Brass	Gold
2	Pin	Phosphor Bronze	Gold
3	Ferrule	Brass	Gold
4	Dielectric	PTFE	White
5	Insulator	ABS	White
6	End cap	Brass	Gold

Unless otherwise specified tolerances  $0.5\text{-}5 = \pm 0.2$   $>5\text{-}30 = \pm 0.4$   $>30\text{-}120 = \pm 0.6$   $>120\text{-}315 = \pm 1.0$   $>315\text{-}1000 = \pm 1.6$  Angles  $= \pm 5^{\circ}$  Units = mm

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Author	PJP
Drawn by	РЈР
Drawing date	03/05/2018
Checked by	DB
Checked date	08/05/2018
Scale	Not to scale

Part Number

MX17-0174-C01

**Title**: MCX Crimp Right Angle Plug, Gold Plated, 50 ohms, RG174, LBC100, RG316