		Revisions					-	
sue	Date Note							DATASHEET
	19/07/2023 See GT>	(PDC/813						
2.	Mechanical Cable Retention Durability Fixing Method Environmental	Equal to breaking strain o 500 mating cycles Crimp	of cable	<u> </u>		37.65 Ref		
	RoHS Compliant	Yes						
	Temperature Range	-65 to +165 degrees C						
	Electrical Dielectric Withstanding Impedance Interface Frequency Working Voltage	g 2500 Volts RMS Maximun 50 ohms 11 GHz 1500 Volts RMS Maximun		\$20.00				
							Author	РЈР
				Unless otherwise specified tolerances	<b>[[.</b> ]	-	Drawn by	РЈР
				specified tolerances $0.5-5 = \pm 0.2$ $5-30 = \pm 0.4$	ראור]]	ronix	, Drawing date	19/07/2023
Fer	rule	Brass Ni	ckel	$\rightarrow 30-120 = \pm 0.6$			Checked by	DB
			hite	>120-315 = ±1.0 >315-1000 = ±1.6 Angles = ±5°			Checked date	19/07/2023
Pin			old	Angles = ±5° Units = mm			Scale	Not to scale
			ckel		Part Number NT15-05	19-C06-2		
200				This document is the confidential property of Gigatronix Limited and may not be copied, reproduced or transmitted to any third party	Title: N Type Crimp Plug		ce with Integral Pin I	BC400 Belden 9913
Boo	1V II	arass i in						

		Revisions
Issue	Date	Note
1	19/07/2023	See GTXPDC/813

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## ASSEMBLY INSTRUCTIONS

## Assembly Instructions:

1) Slide the ferrule onto the cable and strip the cable to the dimensions as shown, taking care not to nick the centre conductor or braid





2) Slide the centre conductor into the body until fully located in the integral pin, ensuring that the cable braid is on the outside of the connector mandril

3) Slide the ferrule forward and crimp



Crimp Die Sizes: 10.90mm Hex.

## **Strip Dimensions:** A=9.0mm, B=2.0mm, C=4.0mm

A=9.01111, B=2.01111, C=4.011111



						Author	РЈР	
				Unless otherwise specified tolerances 0.5-5 = ±0.2 >5-30 = ±0.4 >30-120 = ±0.6 >120-315 = ±1.0 >315-1000 = ±1.6 Angles = ±5°	(Gigatronix	Drawn by	РЈР	
						Drawing date	19/07/2023	
5	Ferrule	Brass	Nickel			Checked by	DB	
4	Dielectric	PTFE	White			Checked date	19/07/2023	
3	Pin	Brass	Gold	Units = mm		Scale	Not to scale	
2	Coupling Nut	Brass	Nickel	This document is the confidential	Part Number NT15-0519-C06-2			
1	Body	Brass	Nickel	property of Gigatronix Limited and may not be copied, reproduced or transmitted to any third party without written authorisation.	Title: N Type Crimp Plug, Nickel Plated, 2 piece with Integral Pin, LBC400, Belden 9913,			
	Description	Material	Finish		RA519			

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