Revisions		
Issue	Date	Note
2	06/12/2022	See GTXPDC/619 - checked DB 06/12/2022

1. Mechanical

Cable Retention Equal to breaking strain of cable

Durability 500 mating cycles

Fixing Method Crimp

2. Environmental

RoHS Compliant Yes

Temperature Range -65 to +165 degrees C

3. Electrical

Dielectric Withstanding 1500 Volts RMS Maximum

Impedance 50 ohms
Interface Frequency 4 GHz

Working Voltage 500 Volts RMS Maximum







	Description	Material	Finish
1	Body	Brass	Nickel
2	Coupling Nut	Brass	Nickel
3	Integral Pin	Phosphor Bronze	Gold
4	Pin	Brass	Gold
5	Dielectric	PTFE	White
6	Ferrule	Brass	Nickel

Unless otherwise specified tolerances  $0.5-5 = \pm 0.2$   $>5-30 = \pm 0.4$   $>30-120 = \pm 0.6$   $>120-315 = \pm 1.0$   $>315-1000 = \pm 1.6$  Angles  $= \pm 5^{\circ}$  Units = mm

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Author	PJP
Drawn by	РЈР
Drawing date	18/07/2014
Checked by	GP
Checked date	19/11/2015
Scale	Not to scale

Part Number

TN15-3161-C06WP

**Title**: TNC Waterproof Crimp Plug, IP68, Nickel Plated, PTFE Dielectric, RG174, LBC100, RG316

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## ASSEMBLY INSTRUCTIONS

## **Assembly Instructions:**

1) Slide the ferrule onto the cable and strip the cable to the dimensions as shown, taking care not to nick the centre conductor or braid



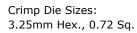


- 2) Crimp or solder the small pin onto the centre core and then push into the body, ensuring that the cable braid is on the outside of the connector mandril and that the centre pin is fully located within the integral pin
- 3) Slide the ferrule forward and crimp
- 4) Apply adhesive lined heatshrink  $\times$  20mm up and over the mandril
- 5) Apply adhesive lined heatshrink x 25mm over the top of the first heatshrink





A=6.0mm, B=4.7mm, C=1.8mm





	Description	Material	Finish	
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5	Dielectric	PTFE	White	
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